# XL 5210 STEEL MILL MAINTENANCE

## SPECIFICATIONS

## Engine

- Volvo TAD571 VE Tier 4f, 4 cycle, inline 4 cylinder, liquid cooled, electronic controlled
- Vertical canister style lube filter and main fuel filters and fuel/water separation with manual feed pump attached to engine
- Water in fuel indicator and alarm
- Gross Rating: 173 hp @ 2200 rpm (129kW) 590 ft lb Torque @ 1100-1500 rpm (800Nm)

Net Rating: 153 hp @ 2200 rpm (114kW)

- Variable viscous fan clutch system
  Vertical stacked hydraulic oil cooler, charge air cooler and radiator
- Block heater

#### Maximum slope: 30°

- 24 volt starter
- 100 amp alternator
- Two SAE #C31-S 1000 CCA batteries
- Two-stage dry type air cleaner with centrifugal pre-cleaner and safety element
- Vacuator valve and service indicator

#### Fuel tank capacity: 82 gallons (310 L)

## **Operator Cab**

- All-weather cab
- Tinted safety glass windows
- Acoustical lining
- Four-way adjustable seat
- AM/FM radio
- Filtered fresh air heater
- Defroster
- Air conditioner
- Front window has heat-resistant glass
- Rearview mirrors on right and left sides
- Swing lights

## Controls

- Two electronic joysticks (hoist and bucket, telescope and swing)
- One rocker switch (tilt) control
- Joysticks mounted on arm pods
- Quick change joystick pattern switch located on instrument panel
- Self-centering joysticks; when controls are released, power for movement disengages and swing and tilt brake set automatically

- Two electric foot pedals (with handles) control crawler travel speed and direction, crawler steering and crawler brakes
- Toggle switch on arm pod allows selection of two crawler speed ranges

#### Engine Controls and Instrumentation

- Key operated ignition/starter switch, throttle and main battery disconnect switch
- Air cleaner condition indicator
- Electronic monitor indicates fuel level, low battery charge, lube oil pressure, high coolant temperature, engine rpm and engine hours
- Fuel saving auto idle feature sends engine rpm to idle when control circuits are in neutral for seven seconds

## Boom

- Two piece triangular telescoping boom
- Adjustable boom rollers with eccentric shafts
- 360° continuous boom tilt
- 105° boom pivot angle
- Auxiliary hydraulics

## **Hydraulic System**

#### Pumps

- One load-sensing, axial piston pump; oil flow 0-110 gpm (0-435 L/min)
- Gear pump, 6 gpm (23 L/min)

#### System Monitor

- · Electronic monitor in cab indicates
- Low hydraulic fluid level
- High hydraulic fluid temperature
- System working pressureSystem pilot pressure
- Oystern pilot pressure

## SYSTEM SPECIFICATIONS Four Cylinders

- One tool: 5.0" ID, 3.0" rod (127 mm x 76 mm), 25.9" (658 mm) stroke
- Two hoist: 4.75" ID, 3.35" rod
- (121 mm x 85 mm), 31.0" (787 mm) stroke • One telescope: 3.75" ID, 2.75" rod
- (95 mm x 70 mm), 14' (4.27 m) stroke

#### Four Hydraulic Motors

- Swing, 68 hp (51 kW)
- Tilt, 50 hp (37 kW)
- Two propel motors, 120 hp (89 kW) each

#### **Operating Pressures:**

- Hoist......4,900 psi(331 BAR)
- Tilt ...... 4,900 psi(331 BAR)
- Swing ...... 4,500 psi(310 BAR)
- Tool ...... 4,900 psi(331 BAR)
- Telescope ...... 4,900 psi(331 BAR)
- Propel...... 4,900 psi(331 BAR)
- Pilot System ...... 550 psi (38 BAR)

#### **Oil Capacity**

- Reservoir system 65 gallons (246 L)
- Pressurized reservoir with visual oil level gauges

#### Filtration System

- 10 micron return filter
- 10 micron pilot filter
- Fin and tube-type oil cooler with thermal by-pass and relief valves
- Pressure-compensated, load-sensing valves with circuit reliefs in all circuits

## **Crawler Drive**

- Dual range, high torque piston motor powers each track
- Three-stage planetary drive with integral speed limiting valve and automatic spring-set/hydraulic release wet-disc parking brake
- Travel Speed: on flat, level surface: High Speed: 3.4 mph (5.5 km/h) Low Speed: 1.9 mph (3.1 km/h)
- Automatic two-speed control shifts crawler drive into low speed under difficult travel conditions
- Manual override switch for loading the machine for transport.

#### Gradeability:

58%, limited by engine lubrication requirements

#### Drawbar Pull

• 38,324 lbs (170 kN)

#### Individual Track Control

- Tracks counter-rotate to pivot machine about the swing centerline
- Electronically operated travel alarm signals crawler movement in either direction



## Dimensions

- A Overall length with attachment open: 28'4" (8.6)
- A1 Overall length without attachment: 26'3" (8.0)
- **B** Overall height with attachment open: 10'9" (3.3)
- **B1** Overall height without attachment: 10'5" (3.2)
- C1 Width of upperstructure: 9'0" (2.7)
- D Minimum clearance, upperstructure to undercarriage: 5" (130 mm)
- **E** Swing clearance, rear of upperstructure: 8'6" (2.6)
- **F** Top of cab guard to groundline: 10'5" (3.2)
- **G** Clearance, upperstructure to groundline: 3'5" (1.0)
- **H1** Height of optional folding lift yoke lowered: 1'9" (0.5)
- H2 Height of pin of optional folding lift yoke: 3'7" (1.1)
- H3 Overall height of optional folding lift yoke: 4'0" (1.2)
- H4 Height to pin of optional rigid lift yoke: 2'8" (0.8)
- H5 Overall height of optional rigid lift yoke: 3'0" (0.9)
- J1 Axis of rotation to centerline of drive sprockets: 5'1" (1.7)
- J2 Nominal distance between centerlines of drive sprockets and idlers: 11'0" (3.4)

Specifications subject to change without notice. Metric units are meters (m) unless noted. Machines shown may have optional equipment.

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- J3 Axis of rotation to end of track assembly: 6'10" (2.1)
- J4 Nominal overall length of track assembly: 13'8" (4.2)K Width of crawler (standard): 10'6" (3.2)
- Width of crawler (optional): 9'10" (3.0) **N** Ground clearance (per SAE J1234): 18" (454 mm)
- Track gauge, roller centerline to roller centerline: 7'10" (2.4)
- Y Width of crawler track assembly (standard): 31'5" (800 mm)
  - Width of crawler track assembly (optional): 23'6" (600 mm)
- AA Maximum radius at groundline (Scaling Hook): 34'10" (10.6)
   Maximum radius at groundline (S-29 Hammer): 38'1" (11.6)
- AB Maximum depth: 26'2" (8.0)
- AH Minimum radius at groundline: 14'9" (4.5)
- **AK** Boom pivot to groundline: 5'8" (1.7)
- AL Boom pivot to axis of rotation: 1'11" (585 mm)

## Swing

• Priority swing circuit with axial piston motor

• Planetary transmission Swing speed: 7.0 rpm

#### Swing Brake

- Automatic spring-set/hydraulic release wet-disc parking brake
- Dynamic braking is provided by the hydraulic system

## **Function Forces**

Rated Boom Force: 24,941 lbs (111 kN)

Rated Ripper Tooth Force: 25,405 lbs (113 kN) Boom Rotating Torque: 25,800 ft lb (34,980 Nm) Boom Rotating Speed: 7.0 rpm

- **AP** Attachment tooth radius: 3'10" (1.2) Attachment bit radius: 7'0" (2.1)
- AQ Boom pivot angle: 30° Up and 75° Down
- AS Attachment pivot angle: 165°
- AU Maximum telescoping boom length (boom pivot to attachment pivot): 29'6" (9.0)
- **AV** Minimum telescoping boom length (boom pivot to attachment pivot): 15'6" (4.7)
- **AW** Telescoping boom travel: 14'0" (4.3)
- AX Boom tilt angle (continuous): 360°
- **BA** Maximum radius of working equipment: 35'4" (10.8)
- **BB** Maximum height of working equipment: 26'0" (7.9)
- **BD** Minimum clearance of attachment with pivot at maximum height: 18'5" (5.6)
- **BF** Minimum clearance of attachment at maximum boom height: 11'5" (3.5)
- **BG** Maximum height of working equipment with attachment below groundline: 14'2" (4.3)
- **BH** Radius of attachment tooth at maximum height: 27'1" (8.2)

## Weight

• Approximate working weight with hammer, fuel tank half full and no operator

Pad Size	Weight	Bearing Pressure
23.6"	58,032 lbs	9.3 psi
600 mm	(26,322 kg)	(64.1 kPa)
31.5"	59,162 lbs	7.1 psi
800 mm	(26835 kg)	(48.9 kPa)