XL 4340 ALUMINUM MILL MAINTENANCE

SPECIFICATIONS

Engine

- Volvo TAD571 VE, Tier 4f, 4 cycle, inline 4 cylinder, liquid cooled, electronic controlled
- Vertical canister style lube and main fuel filters and fuel/water separation with manual feed pump attached to engine
- Water in fuel indicator and alarm

Gross Rating: 173 hp @ 2200 rpm (129kW), 590 ft lb torque @ 1100-1500 rpm (800Nm)

Net Rating: 153 hp @ 2200 rpm (114kW)

- Variable viscous fan clutch system
- Vertical stacked hydraulic oil cooler, charge air cooler and radiator
- Block heater

Maximum slope: 30°

- 24 volt starter
- 100 amp alternator
- Two SAE #C31-S 1000 CCA batteries
- Two-stage air cleaner with high-efficiency pre-cleaner
- Vacuator valve
- Remote service indicator

Fuel tank capacity: 82 gal (310 L)

Operator Cab

- All-weather cab with tinted safety glass windows
- Acoustical lining
- Four-way adjustable operator's seat
- AM/FM radio
- Filtered fresh air heater, defroster and A/C
- Mirror on left side
- Operator's seat belt
- Work lights
- Swing lights

Controls

- Two electronic joysticks
- Joysticks mounted on arm pods, independently adjustable for individual operator comfort and convenience
- Self-centering joysticks and pedals; when controls are released, power for movement disengages and swing brake set automatically

- Tilting/telescoping steering column provides smooth, comfortable steering
- Hydraulic foot pedal controls braking functions, giving smooth performance with infinite control
- Travel speed is regulated with an electronic foot pedal control
- Switch on the FWD/REV selector provides 1st/2nd gear selection
- Independent rocker switches control stabilizers, axle oscillation and park brake

Engine Controls and Instrumentation

- Key ignition/starter switch; throttle and main battery disconnect switch
- Air cleaner condition indicator
- Electronic monitor indicates fuel level, low battery charge, lube oil pressure, high coolant temperature, engine rpm and engine hours
- Fuel saving auto idle feature sends engine rpm to idle when control circuits are in neutral for seven seconds

Boom

- Three piece square telescoping boom
- Adjustable boom rollers with eccentric shafts
- Adjustable height and leveling
- No hydraulic circuits in boom

Hydraulic System

Pumps

- One load-sensing, axial piston pump; oil flow 0-110 gpm (0-416 L/min)
- Tandem gear pump (steering, brake/pilot) 10 gpm (38 L/min), 6 gpm (23 L/min)

System Monitor

- Electronic Monitor in Cab
- Low hydraulic fluid level
- High hydraulic fluid temperature
- System working pressure
- System pilot pressure

SYSTEM SPECIFICATIONS

- Two hoist: 5.0" ID, 3.0" rod (127 mm x 76 mm), 10.72" (272.3 mm) stroke
- Two leveling: 5.0" ID, 3.0" rod (127 mm x 76 mm), 25.9" (658.1 mm) stroke
- Two single-acting axle oscillation cylinders: 4.528" ID, 4.528" rod (115 mm x 115 mm), 6.25" (159 mm) stroke

Three Hydraulic Motors

- Swing, 64 hp (48 kW)
- Hydraulic winch, 122 hp (91 kW)
- Propel, 113 hp (84 kW)

Operating Pressures:

- Hoist...... 4,900 psi(331 BAR)
- Swing 4,200 psi(290 BAR)
- Telescope 4,900 psi(331 BAR)
- Propel...... 4,900 psi(331 BAR)
- Pilot System 550 psi (38 BAR)
- Braking & Steering.. 2,400 psi(165 BAR)
- Blade & Stabilizers.. 4,000 psi(207 BAR)

Oil Capacity

- Reservoir system 65 gallons (246 L)Pressurized reservoir with visual oil level
- gauges

Filtration System

- 10 micron return filter
- 10 micron pilot filter
- Fin and tube-type oil cooler with thermal by-pass and relief valves
- Pressure-compensated, load-sensing valves with circuit reliefs in all circuits

Undercarriage

- Full-time 4-wheel drive transfer case delivers power from the hydraulic drive motor to the drive axles
- Both axles equipped with internal wetdisc type service brakes
- Steering axle fitted with oscillation lock cylinders
- Optional stabilizer and blade
- Tires: 10.00 x 20 Super-Lug (optional foam filled or solid)
- Axles: ZF Model 3070 (FTF 2090)

Transmission: ZF Model HL 290

Drive Motor: Rexroth A6 Series, 160cc/Rev

Undercarriage Drive

- Variable displacement high torque piston motor powers two-speed power shift transmission
- Speed mode selection can also be done while moving
- Electronically operated travel alarm signals excavator movement

Travel speed on flat, level surface-mph km/hr):

	Creeper Mode	Standard Mode
First Gear	1.4 mph (2.2 kmh)	4.6 mph (7.4 kmh)
Second Gear	5.5 mph (8.9 kmh)	17.5 mph (28.2 kmh)

Swing

- Priority swing circuit with axial piston motor
- Planetary transmission

Swing Brake

- Automatic spring-set/hydraulic release wet-disc parking brake
- Dynamic braking provided by the hydraulic system

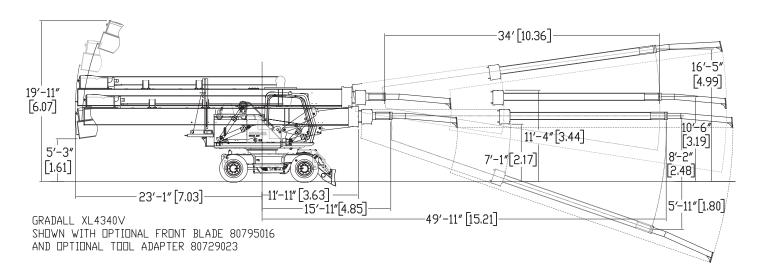
Function Forces

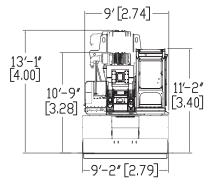
Rated Boom Force:

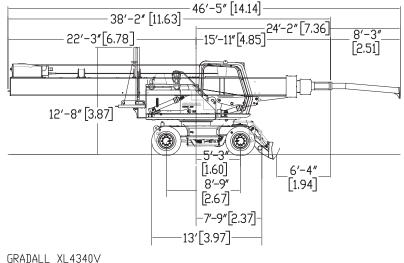
11,000 lbs (48.9 kN)

Weight

• 68,220 lbs (30,944 kg) Outriggers: 2,720 lbs (1,234 kg) Blade: 1,529 lbs (694 kg)







GRADALL XL4340V SHOWN WITH OPTIONAL FRONT BLADE 80795016 AND OPTIONAL TOOL ADAPTER 80729023

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